

## **Artisan® Multi-Function Screw Driver**

## **Supplies Needed**

- 19/32", 7/16" Drill Bits
- 1-1/2" x 1-1/2" x 6" Blank
- Sandpaper/FinishDrill or Drill Press
- Glue (Thick CA or Epoxy)

## Steps

- **1.** Select a blank that is about 1-1/2" x 1-1/2" x 6"
- 2. Mark the center of each end of the blank.
- **3.** Drill a 19/32" x 7/8" deep hole into one end of the blank for the driver bolster.
- **4.** Drill a 7/16" x 4-1/4" deep hole into one end of the blank to house the driver assembly and bit.
- **5.** Mount the blank between centers using a small four-prong drive center and a cone center. Center the cone center into the drilled hole. See turning diagram.
- **6.** Turn and finish the blank, working up as close to the cone center as possible.
- **7.** Remove the turned handle from the lathe. trim, sand and finish the ends of the handle.
- **8.** Lightly coat the inside of the 19/32" hole with epoxy.
- **9.** Slide the driver bolster into the 19/32" hole until it bottoms out in the handle. There are two slots on the inside of the driver bolster make sure they face outward. See assembly diagram.
- **10.** Once epoxy is dry, insert driver assembly into the driver bolster to complete your Multi-Function Screw Driver.

Turning Diagram

Assembly Diagram

Driver Bolster

2 slots must face outward when mounted into handle

Driver Bit #1

Driver Bit #2

**Driver Assembly**