

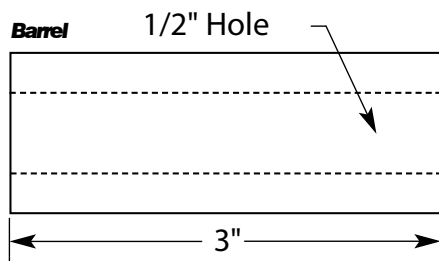
## Turning a JC Open Reed Game Call

### Supplies Needed

- 1 1/2" x 1 1/2" x 3" Blank
- Sandpaper/Finish
- JC Game Call
- Drill or Drill Press
- 1/2" WoodMaster Mandrel
- Eye and Ear Protection
- 1/2" Drill Bit

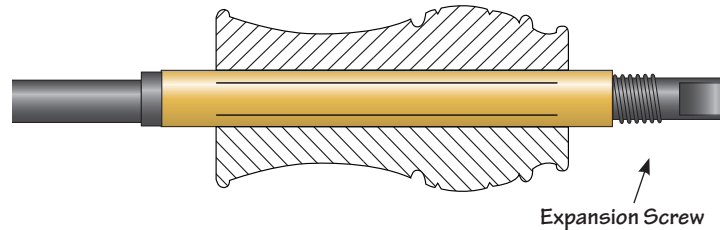
### Wood Preparation

1. Select a blank 1-1/2" x 1-1/2" x 3".
2. Cut the blank to the size listed below.
3. Mark and drill the blank as shown below. 1/2" diameter hole for the barrel.



### Turning the Barrel

1. Mount the 1/2" WoodMaster mandrel into a drill chuck or collet chuck.
2. Slide the blank onto the mandrel and tighten the expansion screw so the blank will not slip while turning. **Do not overtighten.**
3. Turn the blank to the desired shape. Note: make a 3/16" wide groove for the lanyard if so desired.
4. Sand and finish all exposed surfaces of the barrel.



### Assembly

1. Slide the reed/bushing assembly into the blank. (See Diagram Below.)

**Note:** The rubber bushing is tapered so make sure the small end of the bushing goes in first.

