

Cork Bottle Stopper

Supplies Needed

- 3/8" Drill Bit
- 1 1/2" x 1 1/2" x 2" Blank
- Serrated Maple Dowel
- Glue (Flexible CA or Epoxy)
- Drill Chuck
- Sandpaper/Finish
- Drill or Drill Press
- Eye and Ear Protection

Turning Instructions

- **1.** Select a blank approximately 1 1/2" diameter by 2" long with the grain running lenghtwise. Make sure the ends of the blank are squared.
- **2.** Mark the center on the end of the blank. Drill a 3/8" diameter hole 7/8" deep. Make sure the drill bit is properly positioned at 90 degrees to the end of the blank prior to drilling so that the dowel and stopper are square. *Hint: Wrap masking tape around the drill bit to act as a depth gauge.*

- **3.** Glue the dowel into the 3/8" hole in the blank using CA glue or Epoxy and let harden.
- **4.** Mount the dowel/blank into a drill chuck mounted in the headstock of the lathe. Secure a revolving center against the opposite end of the blank for support while turning.
- **5.** Move the tailstock away from the work piece. Gently turn away the nub left by the revolving center. Sand and finish.
- **6.** Remove the bottle stopper from the drill chuck. Mount the cork over the dowel with your with the larger end towards the wood blank. *Hint: If the dowel protrudes beyond the cork you can cut the excess dowel away with a handsaw.*

