

## Draw Bar Collet

### Collet Usage

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1. Thread the 3/8" rod into the collet. Slide the threaded rod through the headstock and install the threaded knob until snug. Use a hacksaw and cut the 3/8" threaded rod so that the end of the rod is flush with the threaded knob. Use a file and remove any sharp edges on the end of the threaded rod. Your draw bar collet is now ready to use.