

Little Buddy Bit Holder™

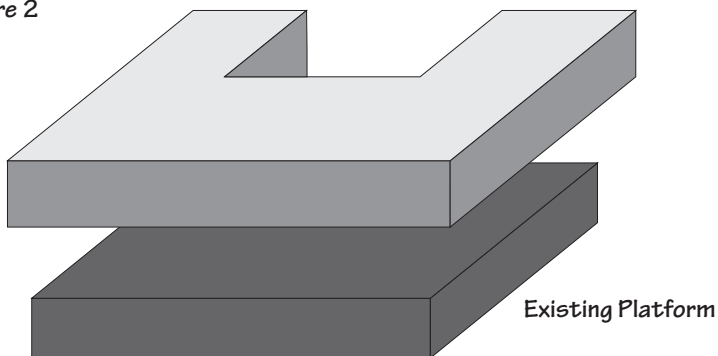
To maximize the benefits of this handy tool bit sharpener, you should have a 3/8" to 1/2" deep notch in the grinder platform as shown. This allows the grinding platform to "wrap" around the wheel face allowing the bit holder to be held to the side of the wheel for side grinding (Figure 1).

Figure 1



If you do not have a notched grinding platform or prefer not to notch your existing one, you can make a removable grinding platform using 3/4" MDF material that can be clamped on top of your existing metal platform when sharpening (Figure 2).

Figure 2



Grinding Instructions

1. Set the grinding platform to approximately 15 degrees.
2. Secure the bit to be sharpened in the Little Buddy Bit Holder™.
3. Lightly grind the cutter tip to the desired shape.

Safety

Always wear proper eye and face protection when grinding. Do not use the side of the wheel for grinding, only the wheel face.

