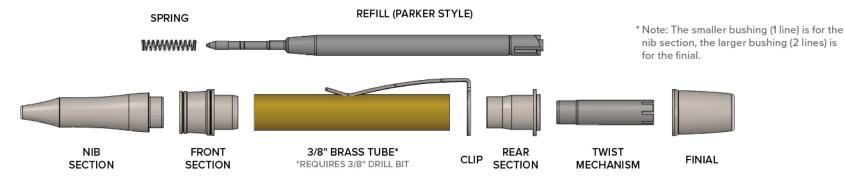




## **COYOTE PEN KIT - ASSEMBLY INSTRUCTIONS**

1: Cut the blank to proper length before gluing in brass tube. We recommend epoxy for best results.

- Carefully sand or trim blank flush with brass tube. Excessive trimming could result in the refill sticking out too far.
- Using a mandrel or centers, turn the blank on your lathe to the diameter of the bushings.
- 4: After finishing the turned blank, carefully press the front section into the smaller diameter (.440") end of the blank.



- 5: Place the rear section piece through the hole in the clip and press into the larger diameter side of the blank (.476") Then screw the mechanism into the rear section.
- 6: Push the rear finial onto the exposed end of the twist mechanism.
- 7: Put the refill into the pen from the front section, place the spring on the end of the refill, and screw the nib section onto the pen.

