

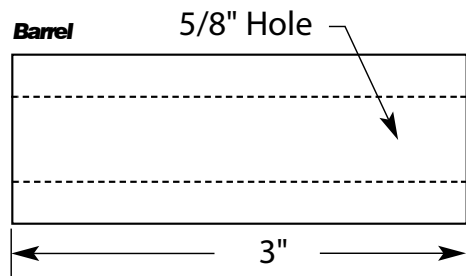
## Turning an Echo Timber Duck Call

### Supplies Needed

- 1-1/2" x 1-1/2" x 3-1/2" Blank
- Drill or Drill Press
- Echo Timber Duck Call
- Eye and Ear Protection
- 5/8" WoodMaster Mandrel
- 5/8" Drill Bit
- Sandpaper/Finish

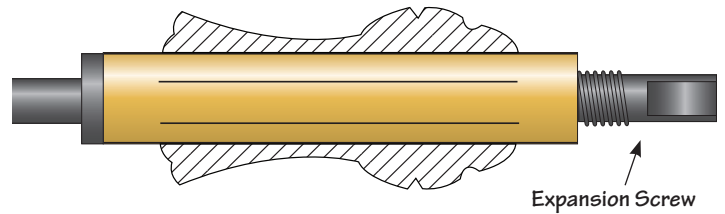
### Wood Preparation

1. Select a blank 1-1/2" x 1-1/2" x 3-1/2".
2. Cut the blank to size.
3. Mark and drill the blank as shown below. 5/8" diameter hole for the barrel.



### Turning the Barrel

1. Mount the 5/8" WoodMaster mandrel into a drill chuck or collet chuck.
2. Slide the blank onto the mandrel and tighten the expansion screw until snug so the blank will not slip while turning. **Do not overtighten.**
3. Turn the blank to the desired shape. Note: make a 3/16" wide groove for the lanyard if so desired.
4. Sand and finish. We recommend a durable waterproof finish.



### Assembly

1. Press the Echo insert into the barrel until snug.

