

Centerband Coupler Assembly

Due to manufacturers changes to the centerband coupler, the assembly of the centerband coupler has changed. Please see the updated assembly instructions to avoid any damage to the components. If you have any questions about assembly please give us a call at 1-800-551-8876 and we will be glad to help. Thank you for your patience.

Assemble the Parts

Layout the parts as shown paying careful attention to keep the pen tubes in the same orientation as when on the mandrel. Use a vise or clamp with wood or plastic jaws to prevent damaging parts during assembly.

Hint: While removing the tubes from the mandrel, mark the inside of each brass tube where they join to maintain grain alignment during assembly.

1. Slide the clip onto the cap, then press them into the top of the short tube.
2. Place a very small dab of thick CA glue in the Glue Groove on the Centerband Coupler. Press the centerband coupler black end first into the opposite end of the short tube. See Diagram.
3. Press the end cap coupler into the smaller end of the long tube, then screw the end cap onto the end cap coupler. See figure 1 for Threaded End Cap assembly.
4. Slide the trim ring, aligned as shown below, over the unthreaded end of the nib coupler, then press them into the larger end of the long tube. Rollerball- Insert the spring then the ink refill into the long tube. Thread the rollerball nib into the nib coupler. Fountain- Attach the ink cartridge to the back of the fountain nib, then thread the fountain nib into the nib coupler.
5. If using ink reservoir, remove spring from inside the end cap.

