

Using the WoodMaster Game Call Mandrel

The WoodMaster Game Call Mandrel is the finest game call turning mandrel available today. Made in the USA to our specifications, its versatility and ease of use will make your call making faster and more enjoyable than ever. Properly cared for your WoodMaster Game Call Mandrel will provide you with many years of reliable service.

Please follow these guidelines for use:

- Tooling should not be done with the tailstock removed.
- Use only 60 degree revolving cone center for support
- Hole size should not exceed the mandrel diameter by more than 1/16"
- Over-expansion can cause permanent damage to the brass barrel
- Loosen the expansion screw (1/4") before mounting/removing the blank
- Tighten until snug only as over-tightening can split the blank
- Use only in 3/8" collet chuck
- Disassemble, clean and oil threaded parts regularly
- Brass barrel can be cleaned using steel wool and oil
- Always wear a full face shield and exercise safe operating procedures when turning.

Helpful Hints:

- When mounting the blank, position it so that the "air-in" end of the barrel extends beyond the end of the brass barrel by 3/4" or so. This allows you to access the end of the call for final shaping.



- To re-chuck a blank, tighten the expansion screw finger tight then rotate the handwheel to check the blank for concentricity. Lightly tap the blank as needed until it runs true. Tighten the expansion screw and your ready to turn.
- Support the end of the mandrel at all times using a revolving center when turning. For lightly sanding the end of the call, you can remove the tailstock for better access. **Tooling should not be done with the tailstock removed.**
- If we can be of assistance at anytime, please call us toll free a 1-800-551-8876. We are always glad to help.